How to Replace Belt Ends

1. PREPARE TAPE END
Pull out approximately 3ft of webbing and tie into a knot leaving room to remove the tape end.

2. REMOVING THE TAPE END
Using a flathead screwdriver, hold the tape end with the bottom side facing up and insert the screwdriver between the belt lock tab and the belt end, twist to loosen the tab and then remove by pulling it off the spindle.

3. REMOVING THE WEBBING
Once you have removed the belt lock tab, pull the spindle out from the opposite end and remove the webbing from the tape end.
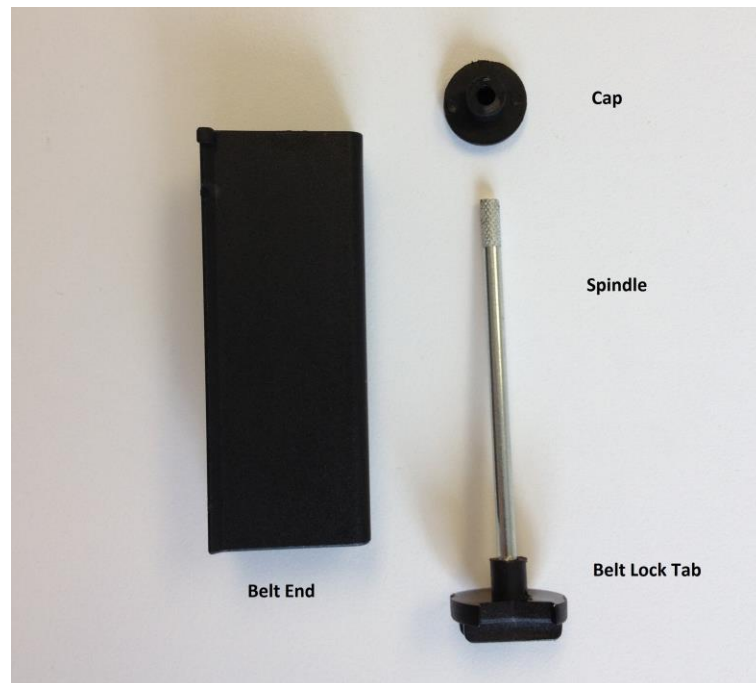
4. INSERTING REPLACEMENT PARTS
Insert the end of the webbing into the opening of the tape end, making sure to keep the large hole on the belt end facing up. Next, insert the spindle which will already have the lock tab attached, through the small hole in the bottom of the belt end and through the sewn loop in the webbing. **IMPORTANT:** If you experience difficulty with pushing the spindle through the webbing, gently twist the spindle while pushing.

5. SECURING THE TAPE END
Fit the cap to the end of the spindle and fix into place by pressing down with your thumb while holding the belt lock tab end in place.

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